

Date: Thursday, 3/2/2006 3:08:20 PM  
 User: Kim Johnston

## Process Sheet

|                                    |   |                           |                                 |
|------------------------------------|---|---------------------------|---------------------------------|
| <b>Customer</b> :                  | CU-DAR001 Dart Helicopters Services                                       | <b>Drawing Name</b> :     | ABRASION STRIP                  |
| <b>Job Number</b> :                | 26041   |                           |                                 |
| <b>Estimate Number</b> :           | 10067   |                           |                                 |
| <b>P.O. Number</b> :               | N/A   | <b>Part Number</b> :      | D2856400                        |
| <b>This Issue</b> :                | 3/2/2006  | <b>S.O. No.</b> :         | N/A                             |
| <b>Prsht Rev.</b> :                | NC  | <b>Drawing Number</b> :   | D2856 REV A                     |
| <b>First Issue</b> :               | 3/2/2006  | <b>Project Number</b> :   | N/A                             |
| <b>Previous Run</b> :              | 24237   | <b>Drawing Revision</b> : | A                               |
|                                    | <b>Type</b> :   | <b>Material</b> :         | N/A                             |
|                                    | PURCHASED PARTS   | <b>Due Date</b> :         | 3/17/2006                       |
| <b>Written By</b> :                | <i>See comment below</i>  |                           | <b>Qty:</b> 216 <b>Um:</b> Each |
| <b>Checked &amp; Approved By</b> : | <i>06-03-02</i>   |                           |                                 |
| <b>Comment</b> :                   | Est. D 02.08.28 Re-format; Added clear & 108 foot roll to Step 2K<br>J/RF |                           |                                 |

## Additional Product

Job Number:



|                |                              |                      |
|----------------|------------------------------|----------------------|
| <b>Seq. #:</b> | <b>Machine Or Operation:</b> | <b>Description :</b> |
|----------------|------------------------------|----------------------|

|     |    |            |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



Comment: PURCHASING

Issue P/O: *00000698 06-03-03*

Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll

Specify for Clear Tape

|     |          |                   |
|-----|----------|-------------------|
| 2.0 | 3M8681 4 | Abrasion Strip 4" |
|-----|----------|-------------------|



Comment: Qty.: 1.0000 f(s)/Unit Total: 216.0000 f(s)

ABRASION STRIP

|     |             |                       |
|-----|-------------|-----------------------|
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure material certification is attached

*06/3/27 216*

|     |     |                   |
|-----|-----|-------------------|
| 4.0 | QC6 | DIMENSIONAL CHECK |
|-----|-----|-------------------|



Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D

*06-03-28*

216

|     |             |                       |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST 16 4*
*06-03-29*
*216*

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 06/03/20  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

Date: Thursday, 3/2/2006 3:08:20 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ABRASION STRIP

Job Number: 26041

Part Number: D2856400

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SD 06/03/30 (216)

Job Completion



U 060329

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                                |                                 |                |                           |                       |                          |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action<br>Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng           | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |

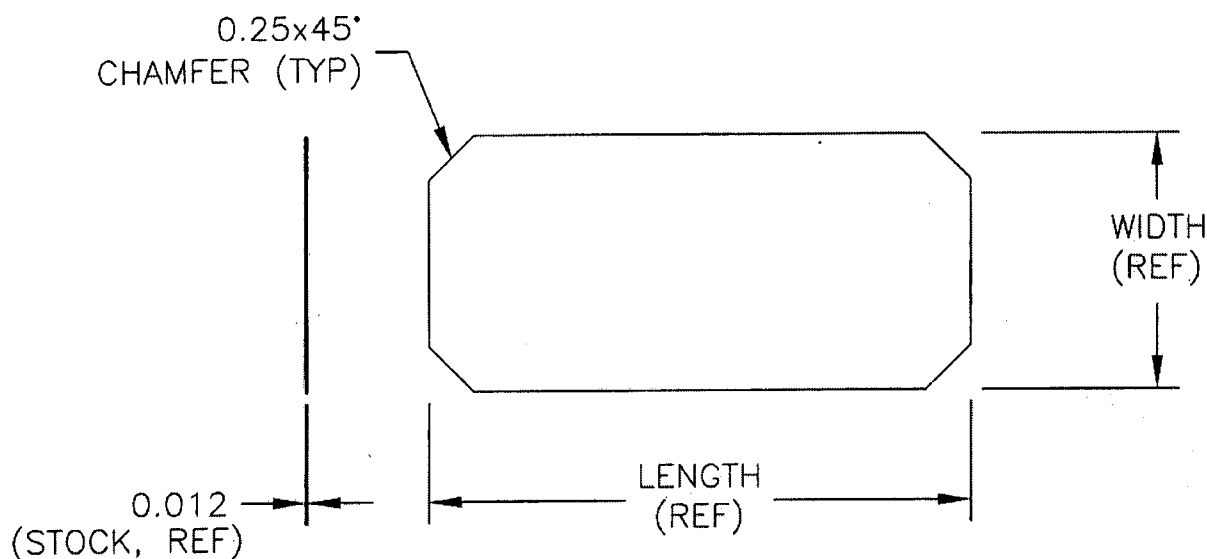
NOTE: Date & initial all entries



|                     |                       |   |                        |
|---------------------|-----------------------|---|------------------------|
| DESIGN<br><i>CP</i> | DRAWN BY<br><i>CP</i> | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br><i>A</i> | APPROVED<br><i>A</i>  | DRAWING NO.<br>D2856                              | REV. A<br>SHEET 1 OF 1 |
| DATE<br>00.11.17    |                       | TITLE<br>ABRASION STRIP                           | SCALE<br>NTS           |
| A                   | 00.11.17              | NEW ISSUE   |                        |

RELEASED  
00.11.24

## SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE  
3M, P/N 8681 (OR 8681HS)  
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH  
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 26041

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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A.E. BLAKE SALES LTD.  
31 Estate Drive  
TORONTO ONTARIO Canada  
M1H 2Z2  
(416)431-0440

CERTIFICATE OF COMPLIANCE  
CERTIFICAT DE CONFORMITE

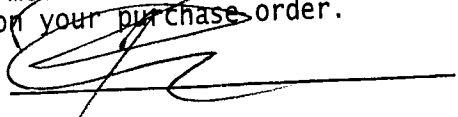
Date Mar 06 2006  
VENDU A / SOLD TO :

DART AEROSPACE LTD.  
1270 Aberdeen Street  
MAIN FINISHED GOODS LOCATION  
HAWKESBURY ONTARIO Canada  
K6A 1K7

Order Number : 84844  
Packing Slip ID : 214003  
BON COMM. / P.O.# : 00000698

| Item Code | Description  | Quantity | L/S#: | shelf Life |
|-----------|--|----------|-------|------------|
| 8681HS-4  | 3M 8681HS Prot.Tp 4"x36yds<br>CLR<br>DRAWING: D2856 REV.A<br>LOT #5361<br>DOM:DEC-27-05<br>EXP:DEC-27-07<br>C OF C | 2. RL    |       |            |

We hereby certify that the above material supplied against  
your order meets or surpasses all the requirements as  
specified on your purchase order.

Signature: 

Montreal - Toronto

3M Canada Company / Compagnie 3M Canada  
CERTIFICATE OF CONFORMANCE  
=====

THIS IS TO CERTIFY THAT THE PRODUCT IDENTIFIED BELOW COMPLIES  
WITH CURRENT MANUFACTURING STANDARDS.

CUSTOMER P.O.: 31719

ORDER #: H83409-001

CUSTOMER ITEM: 8681HS-4

ITEM ID: 70006192895

ITEM DESCRIPTION : 8681HS PROTECTIVE TAPE CLEAR (SKIP SLIT)

DIMENSION/SIZE/TYPE: 4 INX 36 YD

SHIP DATE : 03/22/2006

SHIPPED QUANTITY : 2 UNIT: ROLL

LOT NUMBER  
5361MANUFACTURING DATE  
DECEMBER 27, 2005EXPIRY DATE  
DECEMBER 27, 2007

SHIPPED TO: A E BLAKE SALES LTD  
31 ESTATE DRIVE  
TORONTO, ON

NOTE: THIS LOT NUMBER MEETS 75% SHELF LIFE AT THE TIME OF THIS SHIPMENT.

3M Canada Company / Compagnie 3M Canada  
P.O. Box 5757, LONDON, ONT N6A 4T1  
DATE : 03/23/2006

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